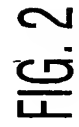
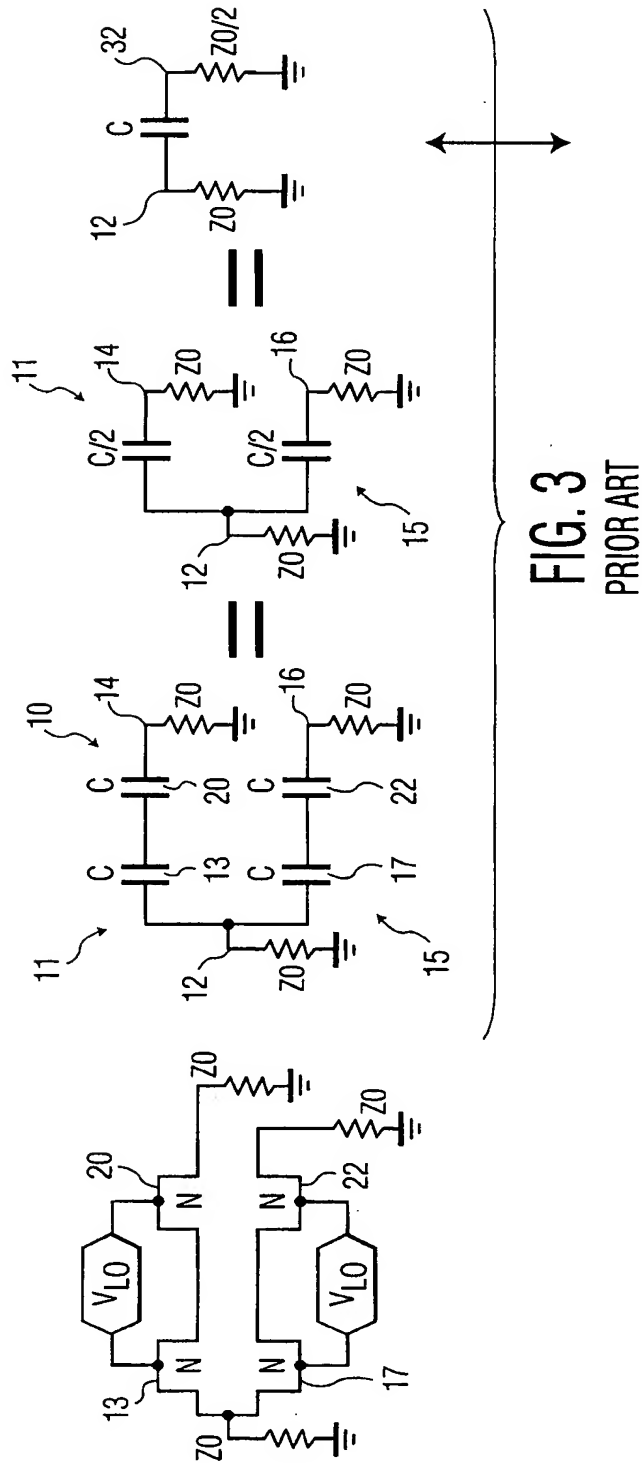


FIG. 1  
PRIOR ART

$(3/2)R < 2R$





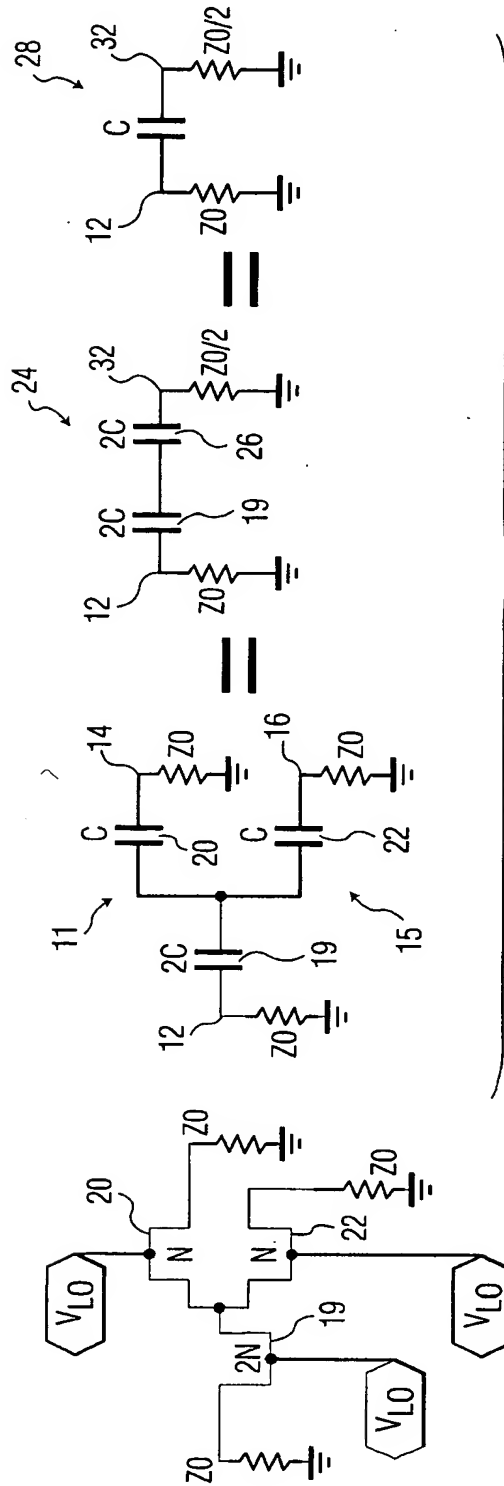


FIG. 4

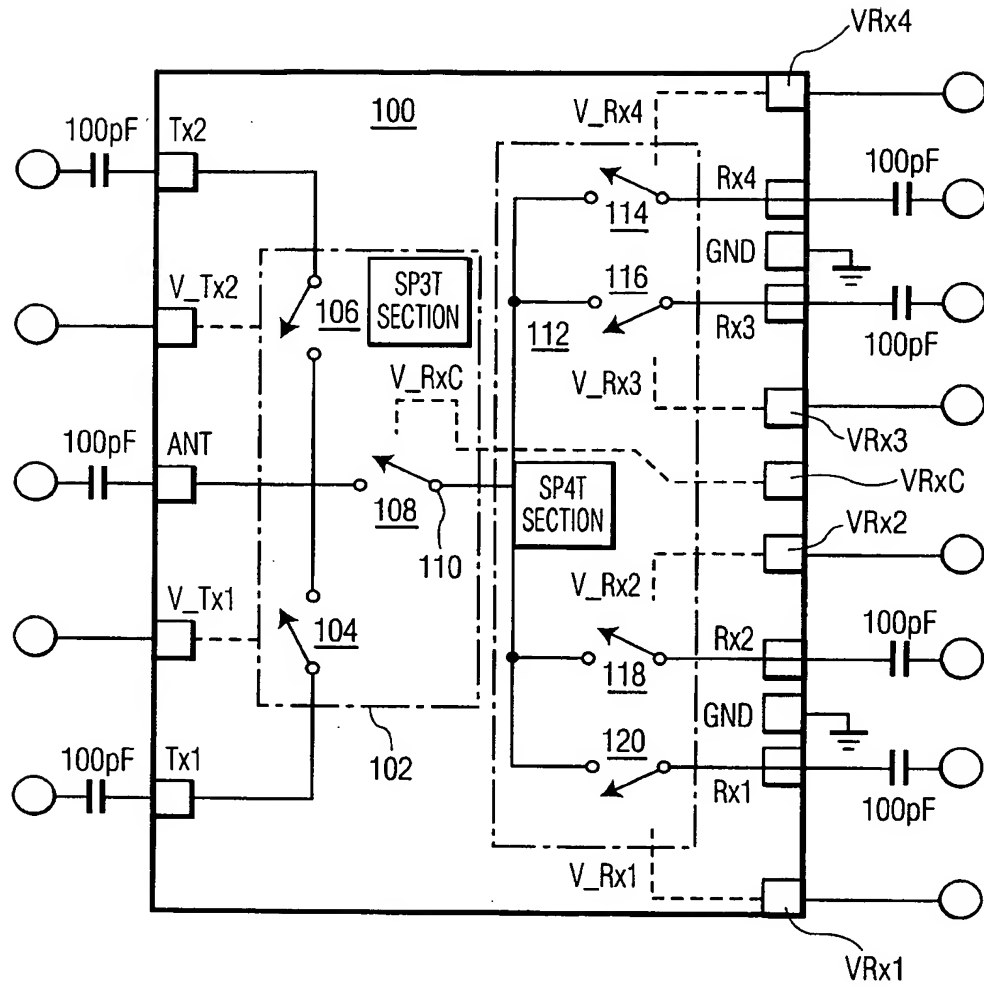


FIG. 5

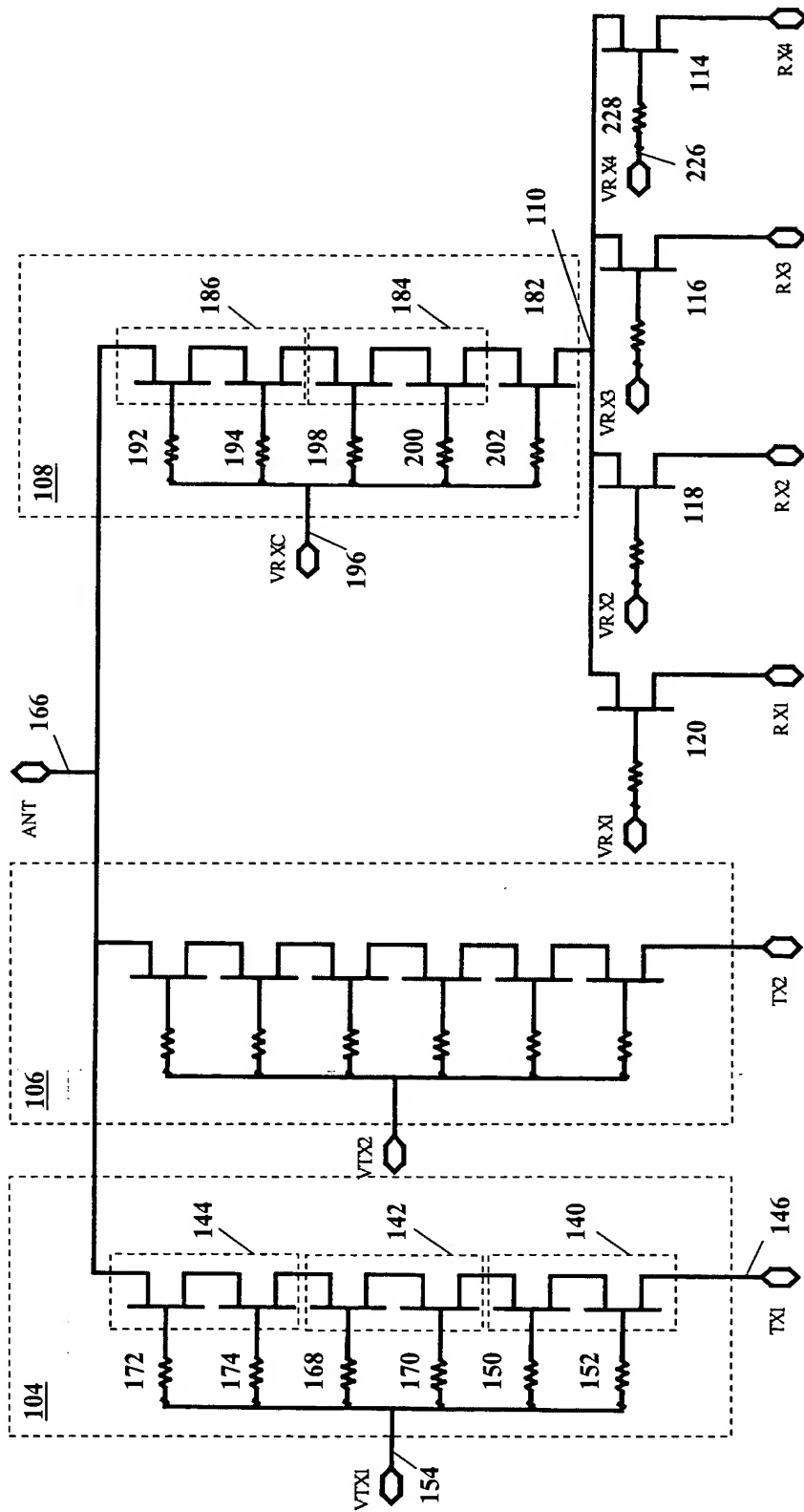


FIG. 6(a)

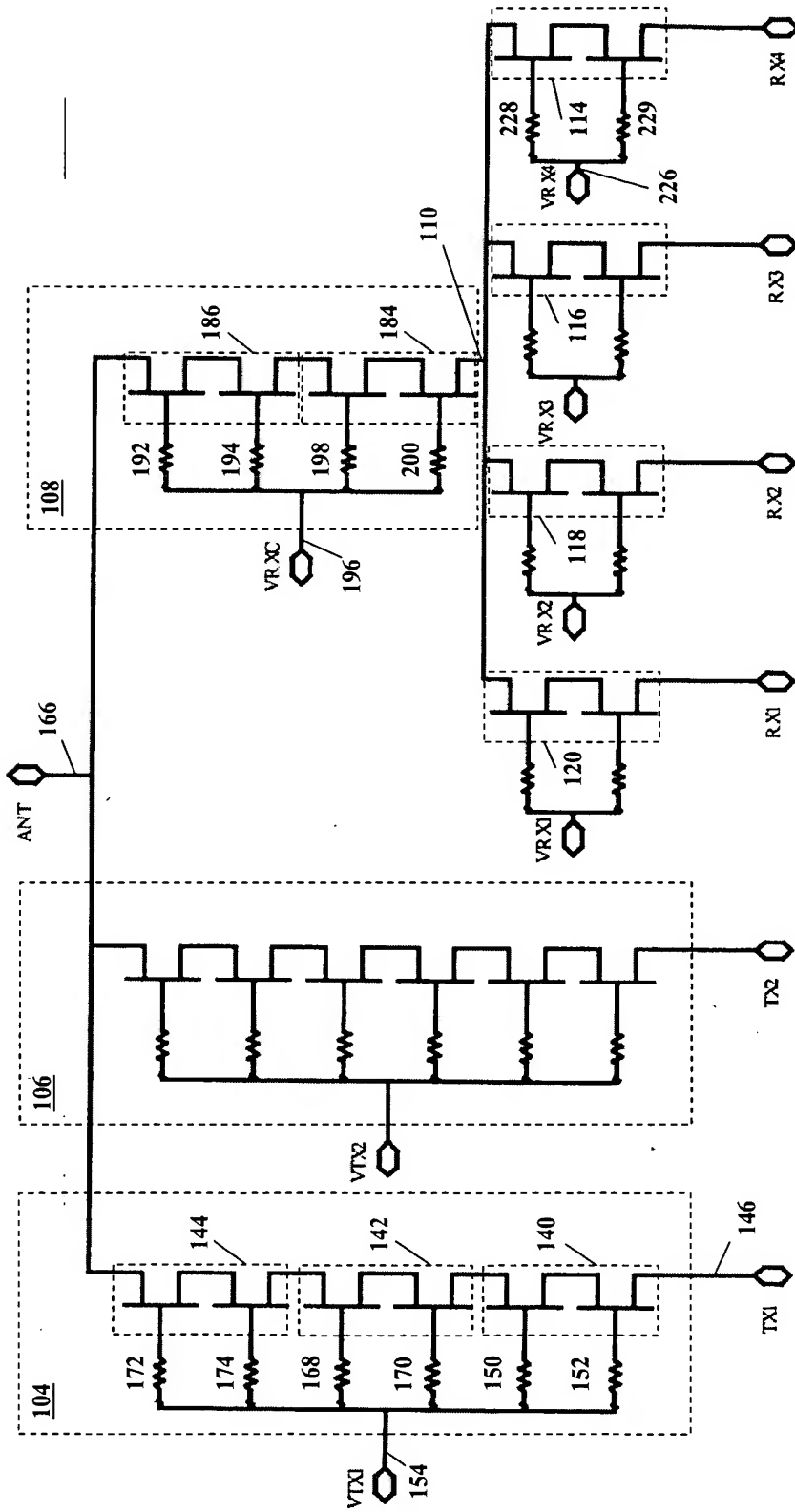


FIG. 6(b)

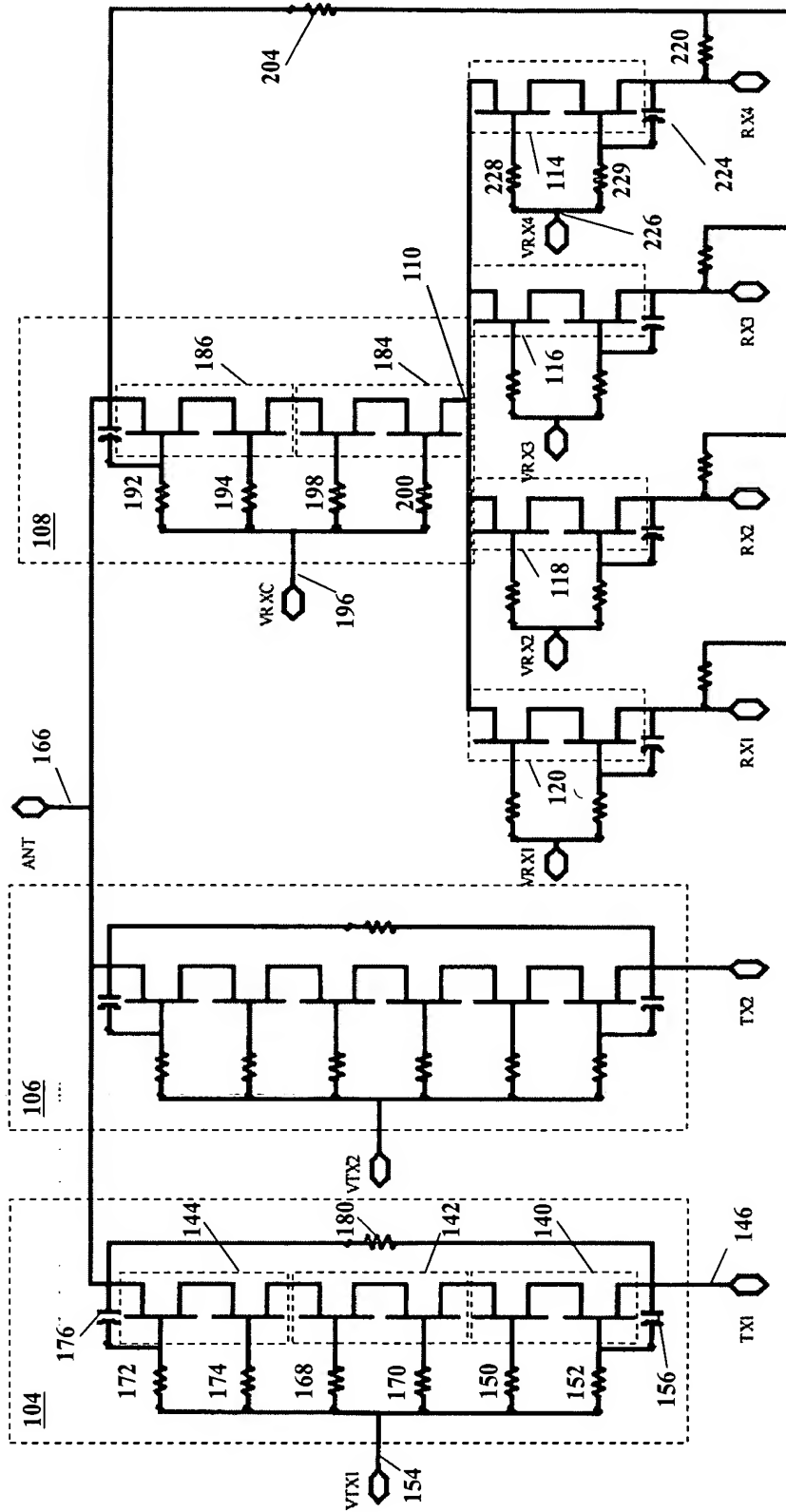


FIG. 6(c)



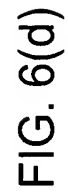


FIG. 6(d)

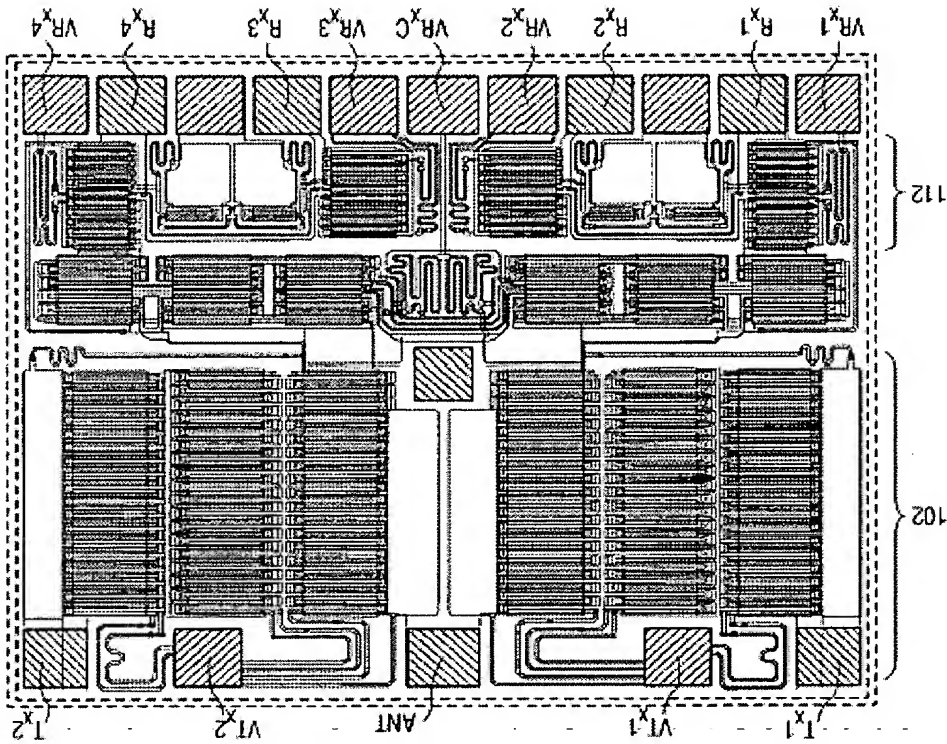


FIG. 7